

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1. (Previously presented) A heat exchanger core comprising:  
a pair of header members being spaced with a predetermined clearance therebetween and disposed opposite to each other;  
tubes and corrugated fins which are interposed between said pair of header members and are arranged alternately; and  
a reinforcement member being provided on ends of said mutually-opposing header members,  
wherein each of said header members has tube holes into which ends of said tubes are fixedly inserted and reinforcement holes into which ends of said reinforcement members are fixedly inserted,  
wherein each of said reinforcement holes is formed so as to be of the same size as or larger than each of said tube holes, and  
wherein an interval between said reinforcement hole and said tube hole adjacent to said reinforcement hole is made equal to an interval between adjacent tube holes,  
wherein said reinforcement hole comprises continuous circular-arch sections being formed at both ends thereof in a thickness direction and a linear section being formed between said circular-arch sections, and  
wherein an insertion section is formed at an end of said reinforcement member so as to have an end face being rectangular in cross section and be fixedly inserted into said reinforcement hole, said insertion section having substantially parallel side edges and a constant thickness, and a width of said insertion section is made smaller than a width of said reinforcement hole as well as larger than a width of the linear section so that said insertion section is inserted into said reinforcement hole by press-fitting.

2. (Currently Amended) A heat exchanger core according to claim 1, ~~wherein~~  
wherein each of said tube holes is formed so as to be of the same size as each of said reinforcement holes.

3. (Cancelled)

4. (Original) A heat exchanger core according to claim 1, wherein an interval between the linear section on a side of the adjacent tube hole of said reinforcement hole and an end face of said header member is made smaller than a value obtained by adding a size of a shorter side of said tube hole to the interval between the adjacent tube holes.

5. (Cancelled)

6. (Currently Amended) A heat exchanger core according to claim ~~[[5]]~~10, wherein a width of said insertion section of said reinforcement member is substantially equal to a width of said tube.

7. (Cancelled)

8. (Currently Amended) A heat exchanger core according to claim ~~[[5]]~~10, wherein chamfered sections are formed on opposite sides of a tip end of said insertion section.

9. (Withdrawn) A method of assembling a heat exchanger core comprising steps of:  
guiding fins along a horizontal guide surface formed in a base member;  
guiding both ends of tubes and insertion sections of reinforcement members into tube guides which are provided on opposite sides of the base member while arranging alternately the fins and the tubes;  
placing the reinforcement members at either end in the direction of arrangement of the fins and the tubes to thereby constitute a core section; and  
attaching header members to opposite sides of the core section.

10. (Currently Amended) ~~A heat exchanger core according to claim 7, A heat exchanger core comprising:~~  
a pair of header members being spaced with a predetermined clearance therebetween and disposed opposite to each other; and  
tubes and corrugated fins which are interposed between said pair of header members and are arranged alternately,  
a reinforcement member being provided on ends of said mutually-opposing header members,

wherein each of header members has tube holes into which ends of said tubes are fixedly inserted and reinforcement holes into which ends of said reinforcement members are fixedly inserted, said reinforcement member comprises a reinforcing section having a C-shaped cross section and insertion sections which are integrally formed with opposite ends of said reinforcing section, said insertion section having substantially parallel side edges and a constant thickness, said reinforcement member having a substantially constant width, the substantially constant width being smaller than a width of said corrugated fin, and a width of said tubes is smaller than said width of said corrugated fin, said insertion section having a base end section adjacent said reinforcing section, wherein notches are formed on opposite sides of said base end section and adjacent said reinforcing section,

wherein each of said notches are formed at an angle of 15 to 60 degrees and a depth of 0.5 to 1.5 mm.

11. (Previously Presented) A heat exchanger core according to claim 1, wherein said reinforcement member comprises a reinforcing section, wherein a width of said reinforcing section of said reinforcement member is less than a width of said corrugated fins.

12. (Withdrawn) A method of assembling a heat exchanger core according to claim 9, wherein a width of said reinforcement members is less than a width of said fins.

13. (Previously Presented) A heat exchanger core according to claim 1, wherein a width of said insertion section of said reinforcement member is substantially equal to a width of said tubes.

14. (Withdrawn) A method of assembling a heat exchanger core according to claim 9, wherein a width of said insertion section of said reinforcement member is substantially equal to a width of said tubes.

15. (Previously Presented) A heat exchanger core according to claim 1, wherein said width of said reinforcement hole is larger than said width of said insertion section of said reinforcement member by about 0.2 to 0.4 mm.

16. (Currently Amended) A heat exchanger core according to claim ~~[[5]]~~10; wherein a width of said reinforcement hole is larger than a width of said end of said reinforcement member.

17. (Previously Presented) A heat exchanger core according to claim 16, wherein said width of said reinforcement hole is larger than said width of said end of said reinforcement member by about 0.2 to 0.4 mm.

18. (Previously Presented) A heat exchanger core according to claim 1, wherein said reinforcement member comprises a reinforcing section, wherein a width of said reinforcing section is less than a width of said insertion section of said reinforcement member.

19. (Withdrawn) A heat exchanger core according to claim 1, wherein a width of said reinforcement hole is larger than a width of said tube holes.

20. (Withdrawn – Currently Amended) A heat exchanger core according to claim ~~[[5]]~~ 10, wherein a width of said reinforcement hole is larger than a width of said tube holes.

21. (Previously Presented) The heat exchanger core of claim 1, wherein said reinforcement member comprises a reinforcing section having a C-shaped cross section, wherein said reinforcing section faces in a direction away from said tubes and corrugated fins.

22. (Previously Presented) A heat exchanger core according to claim 1, wherein a width of a widest portion of said insertion section is made smaller than the width of said reinforcement hole, and wherein a width of a narrowest portion of the insertion section is made larger than the width of the linear section.